



CYLINDER HEAD

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	938	882457	HEAD ASSEMBLY-Cylinder	1		
2		882712	GUIDE-Valve	16		
3		882467	SEAT-Valve Insert	8	(Intake)	
3		882468	SEAT-Valve Insert	8	(Exhaust)	
4		882393	CUP-Cylinder Head Sealing	1		
5		882474	SLEEVE-Injector	4		
6	27	882649	GASKET-Injector Sleeve	8		
7		882456	BRACKET-Lifting	1		
8	10	882299	SCREW-Flange (M6 x 16)	2		
9	27	882439	GASKET-Cylinder Head	AR	(T=1.45 wo/ Notch)	2,3
9	27	882440	GASKET-Cylinder Head	AR	(T=1.50 1 Notch)	2,3
9	27	882441	GASKET-Cylinder Head	AR	(T=1.55 2 Notch)	2,3
10	10	882400	SCREW (M12 x 102 w/ Washer)	10		2,3
11	25	882364	SEAL-Oil, Valve Guide	16		
12		889504A01	KIT- Glow Plug ( With Controller an	1		1
12	33	891831	GLOW PLUG	4		
12	22	882572	PLUG-Glow plug port	4		
13		882455	BRACKET-Engine Lifting	1		
14	17	882700	DOWEL PIN-Cylinder Head	2		
15		882449	CARRIER ASSEMBLY-Cam Shaft	1		
16	16	882369	STUD	10	(Component of Cylinder Head)	6
17	11	882658	NUT-Flange (M8)	10	(Component of Cylinder Head)	6
18	10	882719	NUT-Flange (M10)	3	(Component of Cylinder Head)	6
19	10	882302	SCREW-Flange (M8 x 45)	12		
20	27	882465	GASKET-Camshaft Carrier	1		
21	16	882720	STUD-Injector Nozzle Bracket	2		